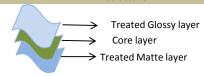


# Matte BOPP Film AMGT-II (Matte)

## Film Structure



#### **Product Features**

- Good ink / varnish adhesion
- Excellent machinability
- Good Antistatic
- High haze
- Standard Thickness (12 TO 25  $\mu$ )

### **Product Description**

It is Plain, Antistatic, One side Matte other side Glossy, both side Corona treated Bi-axially oriented polypropylene film.

#### Applications

- Lamination with printed and un-printed paper and paper board.
- For Carton lamination

Technical Data									
Properties	Reference	Unit	Test Method	Typical Values					
PHYSICAL		•							
Average Thickness		μm	g/m²	12	13	15	18	20	25
Unit Weight		g/m²		10.6	11.4	13.2	15.8	17.6	22.0
Yield		m²/kg		94.7	87.4	75.8	63.1	56.8	45.5
Thickness Variation		± %		3					
Density		g/cc		0.88					
OPTICAL									
Gloss (45°)	Glossy	gardner	D-2457	50.0-60.0					
	Matte			7.0-10.0					
Haze		%	D-1003	75.0-85.0					
SURFACE TENSION									
Treatment level (Min)	Matte/Glossy	dyne/cm	D-2578	42 / 38					
MECHANICAL									
COF (Kinetic - max)	Matte side		D-1894	0.45					
Tensile Strength	MD	kg/cm <sup>2</sup>	D-882	1000-1300					
	TD			2100-2500					
Elongation	MD	%	D-882	120-160					
	TD			30-60					
THERMAL									
Shrinkage (120°C, 5 Min)	MD	0/	D 1204	2.0-4.0					
	TD	%	D-1204	0.5-2.5					
Sealing strength (130°C/1Bar/0.5Sec)	NT/NT	g/cm	ATM	NA					
Seal Initiation temperature	NT/NT	°C	ATM	NA					
Barrier Properties									
WVTR (38°C & 90% RH)		g/m²/day	ASTM F 1249	11.0	10.0	7.5	7.0	6.5	6.0
OTR (23°C & 0% RH)		cc/m <sup>2</sup> /day	ASTM D 3985	2250	2100	1850	1800	1650	1400

**Disclaimer:** The information provided above is based on ASIA POLY FILMS INDUSTRIES's conclusive tests, which are indicative only and provided as guidelines. They do not constitute a guarantee of any specific product attributes or the suitability of products for specific applications.

ATM: Asia Test Method MD: Machine Direction TD: Transverse Direction NA: Not Applicable

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